IMPACT AND ABRASION PROTECTION

WITH REDCO™ URETHANE AND TIVAR® LINERS FROM REDWOOD PLASTICS

SUGGESTED MATERIALS FOR GENERAL IMPACT ANGLES

There are three kinds of abrasion: sliding, impingement, and impact. UHMW/PE products usually are designed to 'work' in sliding applications, polyurethane in the other two.

90° - Urethane liners are strong options.

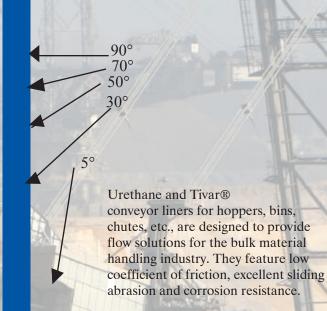
70° - Urethane liners work best at this angle.

50° - Impact is severe at this angle, although Urethane is an option, call Redwood Plastics for assistance with the grade selection.

30° - Gouging becomes a serious problem at this angle, although Urethane is an option. Contact Redwood Plastics for assistance with the grade selection.

5° - Urethane liners are generally used in this situation, although Tivar® 88 liners can be used for soft particles and slow velocity.

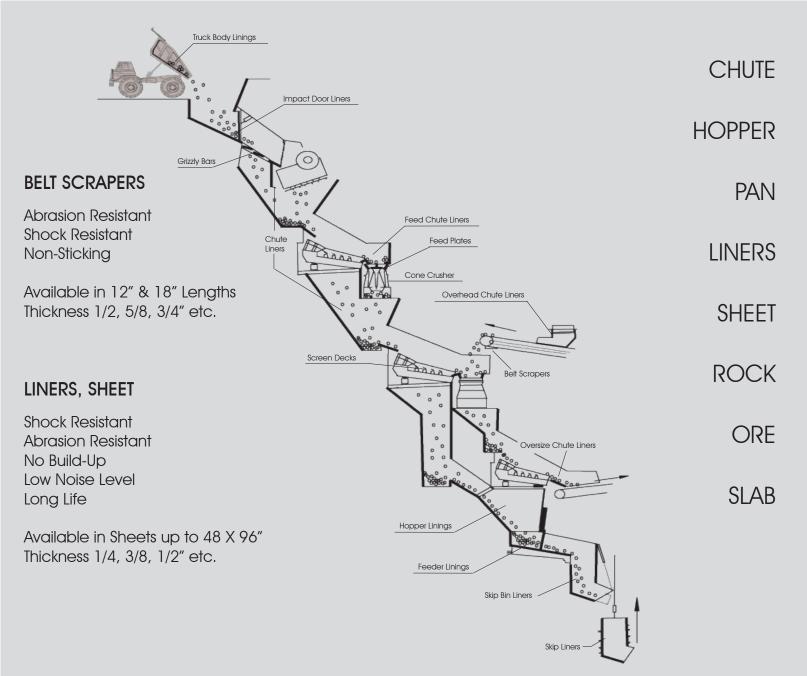
Caution: This chart depicts generalities and does not take into consideration the specific gravity of the material being handled, the shape of the particle whether it be sharp, angular or round, and the velocity or distance of fall.



* TIVAR liners are usually used in sliding or flow applications where impact and impingement are not a concern. Typical grades of polyurethane used are: Redco 6060 - High Impact/Large Particles/High Volume. Redco 430 - High Volume/Smaller Particles. Redco 80A - Small Particles



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MAX. PARTICLES SIZE	AX. PARTICLES SIZE MIN. RECOMMENDED THICKNESS FOR A GIVEN FREE FALL									
	0-2'	3'	4'	5'	6'	8'	10'	12'	15'	
1/8" - 1/4"	1/4"	3/8"	3/8"	1/2"	1/2"	1/2"	1"	1 1/4"	1 1/2"	
3/8" - 1/2"	1/4"	3/8"	1/2"	1/2"	3/4"	3/4"	1 1/4"	1 1/2"	1 3/4"	
3/4" - 1"	1/2"	1/2"	3/4"	3/4"	1"	1 1/2"	1 3/4"	2"	2"	
2"	1/2"	3/4"	3/4"	1 1/4"	1 1/2"	1 3/4"	2"	2 1/4"	2 1/2"	
4"	3/4"	1"	1 1/2"	1 3/4"	2"	2 1/2"	2 3/4"	3"	3 1/2"	
6"	1"	1 1/2"	1 3/4"	2"	2 1/2"	2 1/2"	3"	3 1/4"	4"	
8"	2"	2"	2 1/2"	3"	3 1/2"	4"	4"	5"	6"	
10"	2"	2 1/2"	3"	3 1/2"	4"	4"	4 1/2"	6"	8"	
12"	3"	3"	3 1/2"	4"	4 1/2"	4 1/2"	6"	8"	10"	

