StrongBond™ Black is a two-component adhesive cement which, when catalyzed with EP Hardener, yields high-strength adhesion when bonding rubber to a wide range of substrates.

**Features**
- Excellent oil resistance
- Free of chlorinated hydrocarbons
- High initial and permanent adhesion
- Easy to apply
- Offers bond strengths which exceed the tear strengths of most rubber and urethanes.
- Use to bond rubber and polyurethane to steel, concrete, aluminum, wood, and other materials.

**StrongBond™ Black**

<table>
<thead>
<tr>
<th>Kit Size</th>
<th>1 L = 660g Adhesive + 35g x 1 Hardener</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mix Ratio</td>
<td>Adhesive 100 pph Hardener 4.5 pph</td>
</tr>
<tr>
<td>Coverage</td>
<td>5m²/kg theoretical (approx 30 - 35 sq ft/L)</td>
</tr>
<tr>
<td>Thinning</td>
<td>Ethyl Acetate or MEK</td>
</tr>
<tr>
<td>Cured Strength</td>
<td>over 700 pli (6x stronger than rubber and 4x stronger than urethane)</td>
</tr>
</tbody>
</table>

**Pot Life (Gel Time)** | 2 - 4 hours |
**Viscosity** | 2500 - 3500 cps. |
**Service Temperature** | -40°C - 93°C (-40°F - 200°F) |
**Appearance** | Black Brushable Liquid |

**StrongBond™ Bond Strength**

*Development At Room Temperature*

![Graph showing bond strength over time](image)

We cannot anticipate all conditions under which the information and our products or the products of other manufacturers in combination with our products may be used. We accept no responsibility for results obtained by the application of this or the safety and suitability of our products, whether alone or in combination with other products. Users are advised to make their own test to determine the safety and suitability of each such product or product combination for their own purposes. Unless otherwise agreed in writing, we sell the products without warranty, and buyers and users assume all responsibility and liability for loss or damage arising from the handling and use of our products, whether alone or in combination with other products. For recent technical information, phone 360 225 1491 in USA or 604 607 6000 in Canada.

CDN 1 800 667 0999
USA 1 866 733 2684
sales@redwoodplastics.com
redwoodplastics.com