| PROPERTY | TEST METHOD |  | VALUE |
| :---: | :---: | :---: | :---: |
|  | ISO | ASTM |  |
| SPECIFIC GRAVITY | 1183 | D792 |  |
| TENSILE STRENGTH PSI (MPa) | 527 | D638 | 10000-23000 (68-162) |
| ELONGATION AT BREAK (\%) | 527 | D638 |  |
| TENSILE MODULUS PSI (MPa) | 527 | D638 | 400-2500 (3-17) |
| FLEXURAL MODULUS PSI (MPa) | - | D790 | 600-2500 (4-17) |
| COMPRESSIVE MODULUS PSI (MPa) | 604 | D695 | 400-1000 3-7) |
| NOTCHED IZOD IMPACT ft-lb/in ( $\mathrm{J} / \mathrm{m}$ ) | 180/1A | D256 | 0.5-2.5 (27-135) |
| HARDNESS, ROCKWELL | 2039-2 | D785 |  |
| COEFFICIENT OF FRICTION DYNAMIC | - | - |  |
| COEFFICIENT OF LINEAR THERMAL EXPANSION $10-5 \mathrm{in} / \mathrm{in} /{ }^{\circ} \mathrm{F}\left(10-5 \mathrm{~mm} / \mathrm{mm} /{ }^{\circ} \mathrm{C}\right)$ | - | E831 (TMA) | 0.8-2.0 (1.4-3.6) |
| HEAT DEFLECTION TEMPERATURE ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | 75 | D648 |  |
| AT 1.8 Mpa (264 psi) | - | D3418 | 520-520 (271-282) |
| GLASS TRANSITION TEMPERATURE ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | - | - | 527 (275) |
| CONTINUOUS SERVICE TEMPERATURE IN AIR ${ }^{\circ} \mathrm{F}\left({ }^{\circ} \mathrm{C}\right)$ | - | UL 94 | 500 (260) |
| FLAMMAILITY | IEC 243 | D149 |  |
| AT 3.1 mm (0.125") ESTIMATED | IEC 93 | D257 | V-0 |
| DIELECTRIC STRENGTH V/mil (KV/mm) | IEC 250 | D150 | 750 (30) |
| VOLUME RESISTANCY | IEC 250 | D150 | conductive - $2 \times 1017$ ohm-cm |
| DIELECTRIC CONSTANT | 62 | D570 |  |
| AT 1 MHz |  |  | conductive - 4.2-6.0 |
| DISSIPATION FACTOR |  |  |  |
| AT 1 MHz |  |  | conductive - 0.026-0.071 |
| WATER ABSORPTION, 24h, 1/8-in thk (\%) |  |  | 0.17-0.35 |

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