



PROPERTY	ASTM or UL TEST	RIGID
PHYSICAL		
SPECIFIC GRAVITY	D792	1.55 +/- 2
SPECIFIC VOLUME (cm <sup>3</sup> /g)	D792	0.645
WATER ABSORPTION, 24h, 1/8-in thk (%)	D570	
AT 73°F		+0.03
AT 212°F		+0.55
MECHANICAL		
TENSILE STRENGTH (psi @ 73°F)	D638	8,000
TENSILE MODULUS (psi @ 73°F)	D638	360,000
FLEXURAL STRENGTH (psi @ 73°F)	D638	15,100
FLEXURAL MODULUS (psi @ 73°F)	D790	415,000
COMPRESSIVE STRENGTH (psi @ 73°F)	D695	10,100
COMPRESSIVE MODULUS (psi @ 73°F)	D695	196,000
IMPACT STRENGTH, IZOD (ft-lb/in OF NOTCH)	D256	1.5
HARDNESS, ROCKWELL M	D785	119
THERMAL		
THERMAL CONDUCTIVITY (Btu-in/hr-ft <sup>2</sup> -°F)	C177	0.95
COEFFICIENT OF THERMAL EXPANSION (10-5 in/in- °F)	D696	3.4
HEAT DISTORTION TEMPERATURE (%F)	D648	217
ELECTRICAL		
DIELECTRIC STRENGTH (V/mil)	D149	
SHORT TIME, 1/8-in thk	D149	1,250
DIELECTRIC CONSTANT	D150	1,230
AT kHz 3.0-3.8	D130	3.7
VOLUME RESISTANCY (ohm-cm)	D257	0.7
AT 73ºF, 50% RH	D201	3.4x10 <sup>15</sup>
		10
FLAMMABILITY		
FLAMMABILITY RATING	UL 94	V-O, 5VB, 5VA
FLAME SPREAD	-	0 ULC 15 ASTM E84
SMOKE GENERATION	-	5-30 ULC 9-169 ASTM E84
LIMITING OXYGEN INDEX	D2863	60

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