

StrongBond™ Black is a two-component adhesive cement which, when catalyzed with EP Hardener, yields high-strength adhesion when bonding rubber to a wide range of substrates.



Features

- ▶ Excellent oil resistance
- ▶ Free of chlorinated hydrocarbons
- ▶ High initial and permanent adhesion
- ▶ Easy to apply
- ▶ Offers bond strengths which exceed the tear strengths of most rubber and urethanes.
- ▶ Use to bond rubber and polyurethane to steel, concrete, aluminum, wood, and other materials.

StrongBond™ Black

Kitsize	1 L = 660g Adhesive + 35g x 1 Hardener
Mix Ratio	Adhesive 100 pph Hardener 4.5 pph
Coverage	5m ² /kg theoretical (approx 30 - 35 sq ft/L)
Thinning	Ethyl Acetate or MEK
Cured Strength	over 700 pli (6x stronger than rubber and 4x stronger than urethane)

Pot Life (Gel Time)	2 - 4 hours
Viscosity	2500 - 3500 cps.
Service Temperature	-40°C - 93°C (-40°F - 200°F)
Appearance	Black Brushable Liquid

StrongBond™ Bond Strength

Development At Room Temperature

